# MITSUBISHI

PROGRAMMABLE CONTROLLER

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User's Manual

Transmission converter unit type AJ35PTC(PP)-CNV-(SI/GI)



## **REVISIONS**

\*The manual number is given on the bottom left of the back cover.

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Jan., 1992	IB (NA) 66349-A	First edition
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## **INTRODUCTION**

Thank you for choosing the Mitsubishi MELSEC-A Series of General Purpose Program	mable Control-
lers. Please read this manual carefully so that the equipment is used to its optimum.	A copy of this
manual should be forwarded to the end User.	

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## 1. GENERAL DESCRIPTION

This manual gives information on specifications, handling, etc. for the AJ35PTC(PP)-CNV-SI/GI type Transmission Converter (referred to as "transmission converter") which is used by connecting to the MELSEC-NET/MINI-S3 Data Link System (referred to as "NET/MINI") and the A2CCPU System.

The transmission converter converts the transmission path of the NET/MINI and A2CCPU systems. Transmission converter enables long distance transmission to be performed and optical parts (optical rotary joint, etc.) to be connected. There are 6 types of transmission converters which enable the following conversion methods available.

- (1) AJ35PTC-CNV ......Twisted-pair cable ↔ Plastic fiber cable
- (2) AJ35PTC-CNV-SI . . . . . . . Twisted-pair cable ↔ SI type optical fiber cable
- (3) AJ35PTC-CNV-GI . . . . . . Twisted-pair cable ↔ GI type optical fiber cable
- (4) AJ35PP-CNV ......Plastic fiber cable ↔ Plastic fiber cable
- (5) AJ35PP-CNV-SI . . . . . . . . . Plastic fiber cable ↔ SI type optical fiber cable
- (6) AJ35PP-CNV-GI . . . . . . . . Plastic fiber cable ↔ GI type optical fiber cable

In this manual, the names of converters are abbreviated as follows:

AJ35PTC-CNV — PTC-CNV

AJ35PTC-CNV-SI — PTC-SI

AJ35PTC-CNV-GI — PTC-GI

AJ35PP-CNV — PP-CNV

AJ35PP-CNV-SI — PP-SI

AJ35PP-CNV-GI ----

Example: When conversion is performed between twisted-pair cable and SI type optical fiber cable Convert Convert Twisted-SI type optical Twistedpair cable fiber cable pair cable Remote Remote PTC-SI PTC-SI 1/0 I/O

→ PP-GI

#### 1.1 Features

- (1) Distance between stations extensible up to 1 or 2km(1094 or 2187yd)
  - The distance between stations can be extended up to 1km(1094yd) using two units of twisted-pair cable/plastic fiber cable. SI type optical fiber cable transmission converters.
  - The distance between stations can be extended up to 2km(2187yd) using 2 units of twisted-pair cable/plastic fiber cable GI type optical fiber cable transmission converters.
- (2) Available as a relay box for extending the distance between stations

Since the transmission converter has no dedicated station, multiple converters are used in each loop of the NET/MINI to extend the distance.

(3) Transmission cables of the unit for twisted-pair cable/plastic fiber cable

Unit for optical fiber cable can be used in the network of twistedpair cable. Unit for twisted-pair cable can be used in the network of optical fiber cable.

(4) Optical parts available

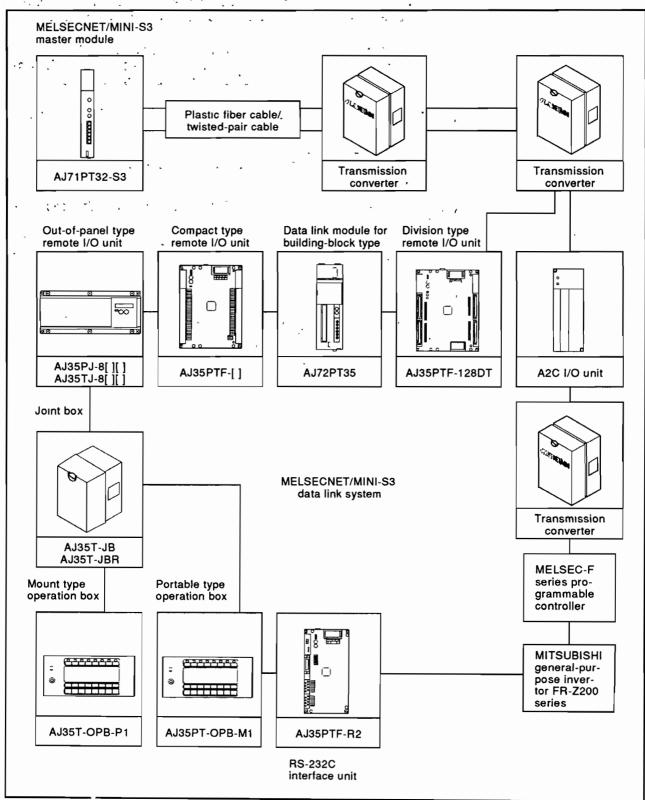
Conversion into the GI type optical fiber cable enables optical parts (optical rotary joint for GI type optical fiber cable, etc.) to be available.

#### 2. SYSTEM CONFIGURATION

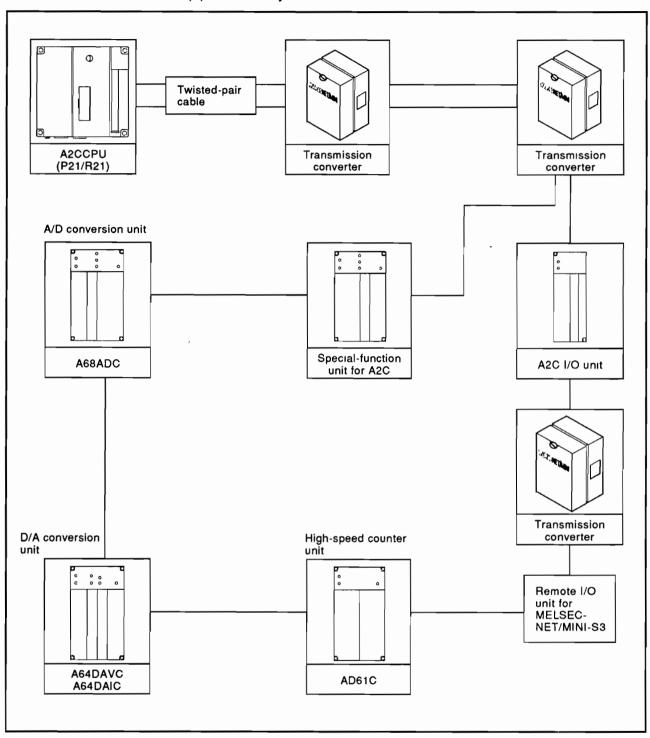
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This chapter describes the system configurations of the transmission converters in both NET/MINI and A2CCPU systems in use.

(1) NET/MINI system



## (2) A2CCPU system



#### 3. SPECIFICATIONS

This chapter describes general specifications, performance specifications, and cable specifications for the transmission converter.

#### 3.1 General Specifications

General specifications for the transmission converter are indicated in Table 3.1.

Table 3.1 General specifications

Item	Specifications				
Operating ambient temperature	0 to 50°C(32 to	131°F)		-	
Storage ambient temperature	-20 to 75°C(-4	to 167°F)			
Operating ambient humidity	10 to 90% RH,	no condensation	-	- ·	1
Storage ambient humidity	10 to 90% RH,	no condensation	1		
		Frequency	Acceleration	Amplitude	Sweep Count
Vibration resistance	Conforms to **JIS C 0911	10 to 55Hz		0.075mm(0.003in)	10 times
		55 to 150Hz	9.8m/s <sup>2</sup> {1g}		* (1 octave/minute)
Shock resistance	Conforms to JIS C 0912 (98m/s <sup>2</sup> [10g], 3 times in 3 directions)				
Noise durability	By noise simula	ator 1500Vp-p no	pise voltage, 1μs	noise width, and 25 to	60Hz noise frequency
Dielectric withstand voltage	500V AC for 1 minute across batch of DC external terminals and ground				
Insulation resistance	$5 M\Omega$ or larger by $500 V$ AC insulation resistance tester across batch of AC external terminals and ground				
Grounding	Class 3 grounding; grounding is not required when it is impossible.				
Operating ambience	To be free from corrosive gases, oil, and chemicals. Dust should be mınimal.				
Cooling method	Self-cooling				

#### Remarks

One octave marked \* indicates a change from the initial frequency to double or half frequency. For example, any of the changes from 10Hz to 20Hz, from 20Hz to 40Hz, from 40Hz to 20Hz, and 20Hz to 10Hz are referred to as one octave.

\*\*JIS: Japanese Industrial Standard

#### 3.2 Performance specifications

Performance specifications for the transmission converter are indicated in Table 3.2.

**Table 3.2 Performance specifications** 

Item	Model	AJ35PTC- CNV	AJ35PTC- CNV-SI	AJ35PTC- CNV-GI	AJ35PP- CNV	AJ35PP- CNV-SI	AJ35PP- CNV-GI	
Supply voltage	to the unit	24V DC(15.6 to 31.2V)						
Current consulunit	mption in the	70m <b>A</b>						
Weight		1kg(2.2lb)			,			
MAX.	Twisted	*1 100(50)m/ 328(164)ft	*1 100(50)m/ 328(164)ft	*1 100(50)m/ 328(164)ft				
transmission distance	Plastic	50m(164ft)			50m(164ft)	50m(164ft)	50m(55yd)	
between stations	SI type		1km (1094yd)			1km (1094yd)		
	GI type			2km (2187yd)			2km (2187yd)	
Connection cable		Twisted- pair cable  Plastic fiber cable	Twisted- pair cable  SI type optical fiber cable	Twisted- pair cable  GI type optical fiber cable	Plastic fiber cable  Plastic fiber cable	Plastic fiber cable  SI type optical fiber cable	Plastic fiber cable GI type optical fiber cable	
*2 Number of	*3 Bidirectional	20 units	8 units	4 units	20 units	8 units	4 units	
connectable units	*4 Single- directional	40 units	16 units	8 units	40 units	16 units	8 units	
Construction		In-panel spe	cifications					

<sup>\*1</sup> Maximum transmission distance between stations varies according to the size of the twisted-pair cable.

<sup>0.2</sup>mm<sup>2</sup> or longer to 0.5mm<sup>2</sup> .... 50m(164ft) 0.5mm<sup>2</sup> or longer ......100m(328ft)

<sup>\*2</sup> See Section 3.4.2

<sup>\*3, \*4</sup> See Section 4.2.4

#### 3.3 Cable Specifications

This section describes specifications for plastic fiber cable, SI type optical fiber cable, GI type optical fiber cable, and twisted-pair cable.

## 3.3.1 Plastic fiber cable specifications

Specifications for plastic fiber cable are indicated in Table 3.3.

Table 3.3 Plastic fiber cable specifications

Item	Specifications
Cable transmission loss	260dB/km(237dB/1000yd) or less
Optical fiber outside diameter	1000µm(0.039in)
Connector	1-core connector
Allowable bending radius	40mm(1.57in) or more

The cables conforming to the specifications in Table 3.3 are supplied by Mitsubishi Electric.

Purchase order types are indicated in Table 3:4.

Tabld 3.4 Purchase order types for plastic fiber cable

Purchase order type	Remark
M-2P-[ ]M-A	PVC sheathed core cable (standard type for indoor cabling, on UL spec.), cable diameter: 2.2mm(0.087in)
M-2P-[ ]M-B	Reinforced PVC sheathed core cable (reinforced type for indoor cabling), cable diameter: 5.0mm(0.197in)
M-2P-[ ]M-C	PE sheathed core cable (standard type for indoor cabling), cable diameter: 2.2mm(0.087in)

[] of purchase order type indicates the cable length (unit: m). Example: PVC sheathed core cable of 40m: M-2P-40M-A

## 3.3.2 SI type optical fiber cable specifications

Since the SI type optical fiber cable requires special skills and tools to connect it with the connector plug, which is also an exclusive part, consult a Mitsubishi representative to purchase it.

Specifications for the SI type optical fiber cable are indicated in Table 3.5.

Table 3.5 SI type optical fiber cable specifications

	Item		Standard Cable for Indoor Cabling	Reinforced Cable for Indoor Cabling	Standard Cable for Outdoor Cabling	Reinforced Cable for Outdoor Cabling	
Construction		on	Optical fiber	Outer sheath Shock absorber 64 5 (0 18)  Outer sheath Outer sheath  Outer sheath Coptical fiber core	Outer sheath  Tension member  Outer sheath  Optical fiber core	Outer sheath Optical fi- ber core Outer sheath Outer sheath  4 5 (0 18) Intervening wire  Tension Shock member absorber	
Cable	diamete	or	4.5mm(0.18in)	8.5mm(0.34in)	8.5mm(0.34in)	14mm(0.55in)	
			50mm(1.97in) or more	85mm(3.35in) or more	85mm(3.35in) or more	140mm(5.51in) or more	
Allow bendi radiu:	ing	φ4.5mm (0.18in) dia.	45mm(1.77in) or more	45mm(1.77in) or more	45mm(1.77in) or more	45mm(1.77in) or more	
		When cable is extended	90mm(3.54in) or more	170mm(6.69in) or more	170mm(6.69in) or more	280mm(11in) or more	
Allow	Cat	ble	20kg(44lb)	20kg(44lb)	40kg(88lb)	60kg(132lb)	
able tens ile load		φ4.5mm (0.18in) dia.	20kg(44lb)	20kg(44lb)	20kg(44lb)	20kg(44lb)	
	Cor	nnector	3kg(6.6lb)				
Ambi	ent te	mperature	-10 to 70°C(14 to 158	°F)	-20 to 60°C(-4 to 140°	°F)	
Trans	missi	on loss	L type: Maximum 12dB/km(10.92dB/1000yd),*H type: Maximum 24dB/km(21.84dB/1000yd)				
Trans	smissi	on band	Minimum 5MHz/km(4.55MHz-1000yd)				
Core	diame	eter	200μm(8 thou. in) (SI type multi-component glass fiber)				
Clad	diame	ter	250μm(9.8 thou. in) (SI type multi-component glass fiber)				
Number of cores		cores	2 cores		-	2 cores x (1 to 4) pieces	
Weigi	Weight		15kg/km (30lb/1000yd)	50kg/km (101lb/1000yd)	40kg/km (40lb/1000yd)	170kg/km (341lb/1000yd)	
Applic	cable	connector	2-core optical connect	tor plug (CA9003)			
Purch	nase o	rder type	A-2P-[ ]M-A	A-2P-[ ]M-B	A-2P-[ ]M-C	A-2P-[ ]M-[ ]D	

## Remarks

- (1) Enter the cable length required in [] of purchase order type in Table 3.6.
  - A-2P-[]M-A • A-2P-[]M-B

Specify length. (Unit: m)

Example:20m

A-2P-20M-A

• A-2P-[]M-C • A-2P-[]M-[]D

Specify the number of 2-core cords.

Example:Two 2-core cords of 30m length. A-2P-30M-2D

(2) H type marked \* can be used only when the distance between stations is 500m(1639ft) or less.

#### 3.3.3 Gl type optical fiber cable specifications

Since the GI type optical fiber cable requires special skills and tools to connect it with the connector plug, which is also an exclusive part, consult a Mitsubishi representative to purchase it.

Specifications for the 1-core GI type optical fiber cable are indicated in Table 3.6, and for the 2-core type are in Table 3.7.

Table 3.6 1-core GI type optical fiber cable specifications

Item	Standard Cable for Indoor Cabling for Indoor Cabling		Standard Cable for Outdoor Cabling	Reinforced Cable for Outdoor Cabling		
Construction	Outer sheath Optical fiber core Tension member	Optical fiber Tension member Outer sheath Shock absorber Outer sheath	Optical fiber Reinforced fiber  Outer sheath Shock absorber Tension member Outer sheath	Interventing wire Reinforced fiber Tension member Winding Shock absorber Outer sheath Outer sheath \$92.8(0.11)		
Cable diameter	2.8mm(0.11in)	6mm(0.24in)	6mm(0.24in)	13mm(0.51in)		
Allowable bending radius	40mm(1.57in) or more					
Transmission loss	Maximum 3dB/km(2.73dB/1000yd)					
Transmission band	Minimum 300MHz/km(273MHz 1000yd)					
Core diameter	50μm(2 thou. in) GI ty	pe quartz fiber				
Clad diameter	125μm(4.9 thou. in) G	l type quartz fiber				
Number of cores	1 core x (1 to 4) pieces					
Applicable connector	1-core optical connector plug (CA9103S)					
Purchase order type	AGS-2P-[ ]M-A	AGS-2P-[ JM-B	AGS-2P-[ ]M-C	AGS-2P-[ ]M-[ ]D		

Table 3.7 2-core GI type optical fiber cable specifications

Item	Standard Cable for Indoor Cabling	Reinforced Cable for Indoor Cabling	Standard Cable for Outdoor Cabling	Reinforced Cable for Outdoor Cabling	
Construction	Optical fiber core	Outer sheath Shock absorber  44 5 (0 18)  Outer sheath  Tension Optical fiber core	Outer sheath  Tension member  Outer sheath  Couter sheath  Reinforced Optical fiber fiber	Outer Sheath Optical sheath Optical sheath of code of	
Cable diameter	4.5mm(0.18in) 8.5mm(0.34in) 8.5mm(0.34in)			15mm(0.59in)	
Allowable bending radius	40mm(1.57in) or more				
Transmission loss	Maximum 3dB/km(2.73	3dB/1000yd)	٠.,		
Transmission band	Minimum 300MHz/km(	273MHz-1000yd)			
Core diameter	50μm(2 thou. in) GI ty	pe quartz fiber			
Clad diameter	125μm(4.9 thou. in) G	l type quartz fiber		_	
Number of cores	2 cores	2 cores x (1 to 4) pieces			
Applicable connector	2-core optical connector plug (CA9003S)				
Purchase order type	AG-2P-[ ]M-A	AG-2P-[ ]M-B	AG-2P-[ ]M-C	AG-2P-[ ]M-[ ]D	

\* Enter the following values in [] of purchase order type.

Standard cable for indoor cabling

· Reinforced cable for indoor cabling -- Specify cable length. (Unit: m)

· Standard cable for outdoor cabling

 Reinforced cable for outdoor cabling — Specify both cable length (unit: m) and the number of 1-core/2-core cords.

Example:

Two 2-core cords of 30m length.

AG-2P-30M-2D

## 3.3.4 Twisted-pair cable specifications

Specifications for twisted-pair cable are indicated in Table 3.8.

Table 3.8 Twisted-pair cable specifications

ltem	Specifications
Cable type	Shielded twisted-pair cable
Number of pairs	2P or more
Conductor resistance (20°C/68°F)	88.0Ω/km or less
Capacitance (1kHz)	60nF/km or less in average
Characteristic impedance (100kHz)	110±10Ω

#### 3.4 Functions

This section describes functions of the transmission converter.

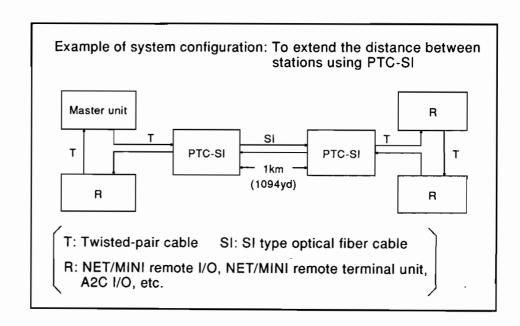
#### 3.4.1 Conversion function

Conversion function is the function to convert plastic fiber cable, twisted-pair cable, SI type optical fiber cable, and GI type optical fiber cable to other cables, and 6 functions are available as shown below.

Model	Conversion function				
PTC-CNV	Twisted-pair cable		Plastic fiber cable		
PTC-SI	Twisted-pair cable	- ·	SI type optical fiber cable		
PTC-GI	Twisted-pair cable	<b></b>	GI type optical fiber cable		
PP-CNV	Plastic fiber cable	<b>←</b>	Plastic fiber cable		
PP-SI	Plastic fiber cable		SI type optical fiber cable		
PP-GI	Plastic fiber cable	$\leftarrow$	GI type optical fiber cable		

By converting the cables, the following applications are available.

- Unit for optical fiber cable can be connected in the network connected with the twisted-pair cable, or unit for twisted-pair cable can be connected in the network connected with the optical fiber cable. (PTC-CNV, PTC-SI, PTC-GI)
- (2) Maximum distance between stations can be extended from 50m(164ft) or 100m(328ft) to 1km(1094yd) by converting plastic fiber cable or twisted-pair cable to SI type optical fiber cable respectively, and to 2km(2187yd) by converting them to GI type optical fiber cable. (PTC-SI, PTC-GI, PP-SI, PP-GI)



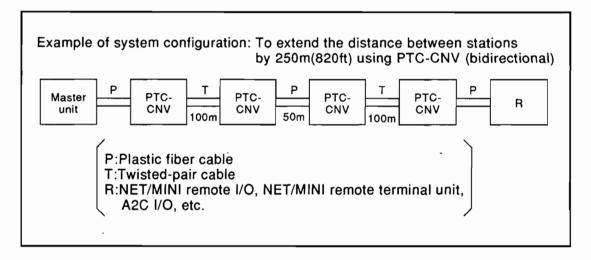
#### 3.4.2 Relay repeater function

The relay repeater function is the function to use several connected converters as a relay box for extending the distance between stations.

(1) When using the same type of converters

The number of units which can be connected when the same type is used is shown below.

Model	Bidirectional	Single-directional	
PTC-CNV	20 units	40 units	
PP-CNV	20 units		
PTC-SI	8 units	16 units	
PP-SI	o units		
PTC-GI	4 units	8 units	
PP-GI	4 units	o utilis	



(2) When using different types

When using different types, the smallest number of connectable units should be applied.

#### Example:

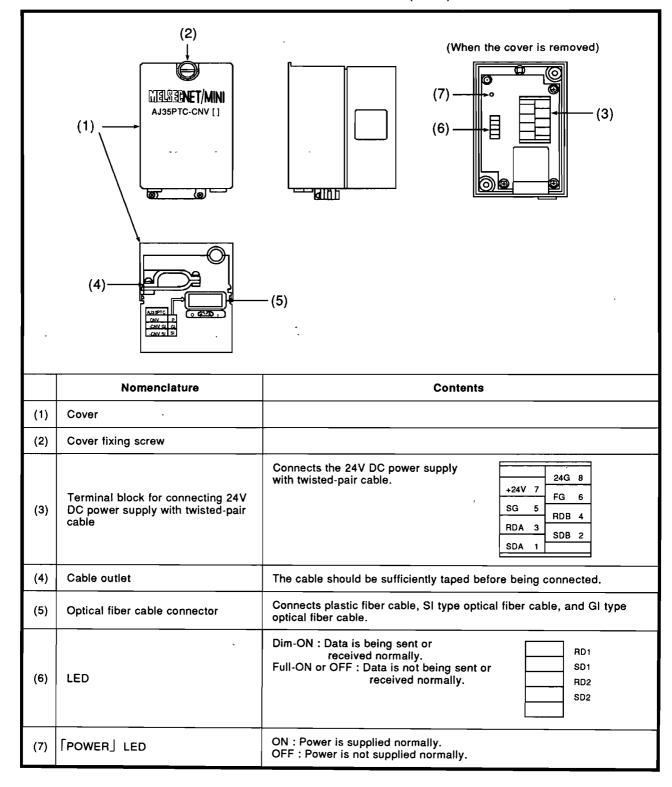
- (a) If there is PP-SI or PP-GI mixed ... bidirectional: 4 units, single-directional: 8 units
- (b) If there are PTC-CNV, PTC-SI, PP-CNV, and PP-SI mixed ... bidirectional: 8 units, single-directional: 16 units

#### 4. NOMENCLATURE AND HANDLING

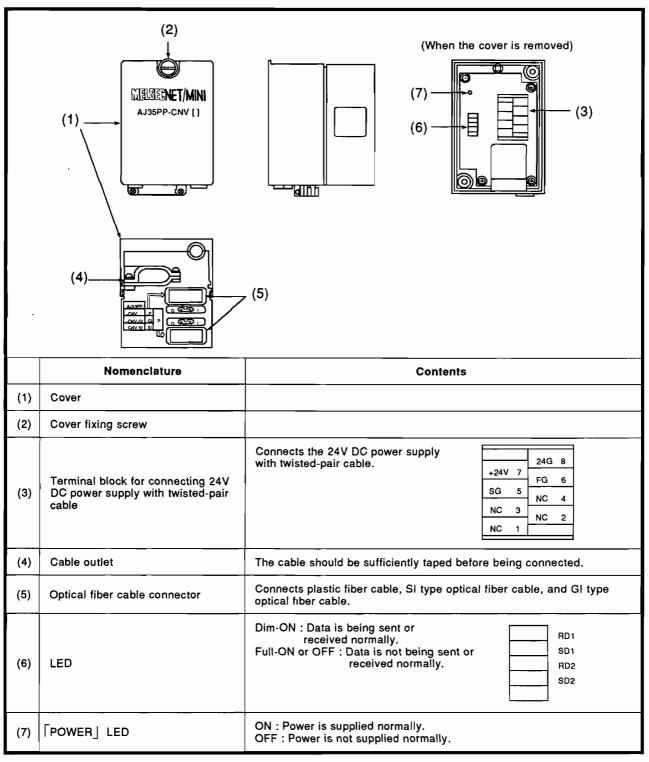
This chapter describes the nomenclature and attaching/removing procedures of the transmission converter.

#### 4.1 Nomenclature

Nomenclature for the PTC-CNV (SI/GI) is shown below.



Nomenclature for the PP-CNV (SI/GI) is shown below.

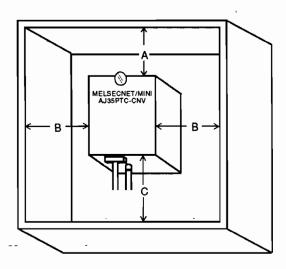


#### 4.2 Handling

This section describes the handling instructions for the transmission converter.

#### 4.2.1 Handling instructions

The following space should be secured because the transmission converter is installed in the panel.



A(mm/in)	B(mm/in)	C(mm/in)
80/3.15	50/1.97	150/5.91

## **POINT**

Allowable bending radii are specified for plastic fiber cable, SI type optical fiber cable, and GI type optical fiber cable respectively. To use plastic fiber cable, SI type optical fiber cable, or GI type optical fiber cable bent in the panel, more space than the allowable bending radii specified in Section 3.3 is required when laying the cables.

#### 4.2.2 Handling instructions for optical fiber/twisted-pair cable

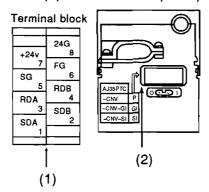
If optical fiber cables and twisted-pair cables are handled roughly, they will be damaged. Therefore:

- (1) Do not press with a sharp and rigid body.
- (2) Do not twist the cable.
- (3) Do not tension the cable. (more than allowable tension)
- (4) Do not step on the cable.
- (5) Do not put anything on the cable.
- (6) Do not make any flaw on the cable sheath.

#### 4.2.3 Connection of cables

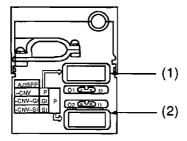
Connection of the cables is described below.

#### (1) For PTC-CNV (SI/GI)



Model	(1) Terminal block for connecting 24V DC power aupply and twisted-pair cable	(2) Optical fiber cable connector
PTC-CNV	24V DC power supply and twisted-pair cable	Plastic fiber cable
PTC-SI	24V DC power supply and twisted-pair cable	SI type optical fiber cable
PTC-GI	24V DC power supply and twisted-pair cable	GI type optical fiber cable

## (2) For PP-CNV (SI-GI)



Model	(1) Optical fiber cable connector	(2) Optical fiber cable connector
PP-CNV	Plastic fiber cable	Plastic fiber cable
PP-SI	SI type optical fiber cable	Plastic fiber cable
PP-GI	GI type optical fiber cable	Plastic fiber cable

#### POINT

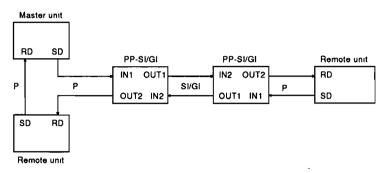
For connecting procedures for 24V DC power supply and twistedpair cable to the terminal block, refer to the sections for cable connection in the User's Manual for MELSECNET/MINI-S3 Master module, type AJ71PT32-S3 or the User's Manual for A2CCPU (P21/R21).

#### 4.2.4 Connection of optical fiber cable

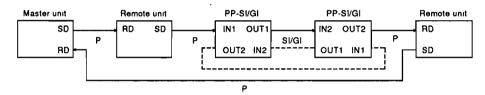
Cable connection and procedures for connecting and disconnecting the optical fiber cables are described below.

#### (1) Example of PP-SI/GI connection

#### (a) Bidirectional connection

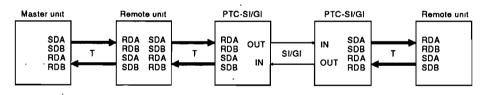


#### (b) Single-directional connection

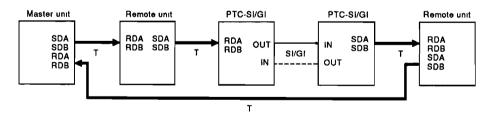


#### (2) Example of PTC-SI/GI connection

#### (a) Bidirectional connection



#### (b) Single-directional connection



T: Twisted-pair cable

P: Plastic fiber cable

SI/GI: SI type optical fiber cable/GI type optical fiber cable Bidirectional: Data is transmitted in both directions.

(Receive  $\rightarrow$  Send,  $\longrightarrow$  Receive  $\rightarrow$  Send)

Single-directional: Data is transmitted in one direction.

Receive → Send only.

(3) Plastic fiber cable is connected as shown in Fig 4.2.

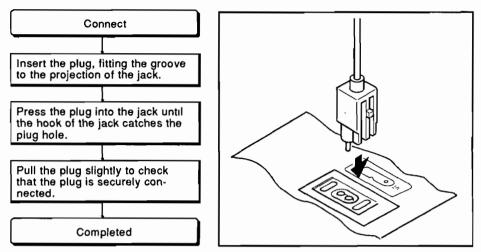


Fig. 4.2 Connection of plastic fiber cable

(4) Plastic fiber cable is disconnected as shown in Fig. 4.3.

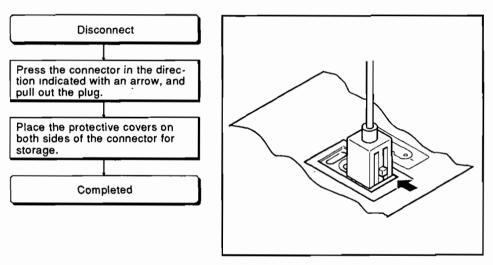


Fig. 4.3 Disconnection of plastic fiber cable

#### (5) Connection of optical fiber cable

SI/GI type optical fiber cable is connected as shown below.

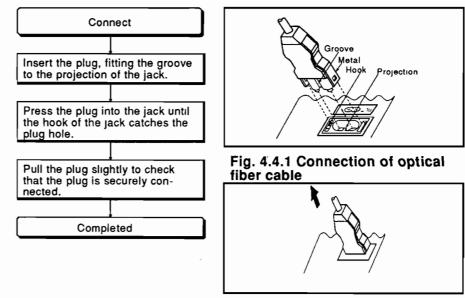
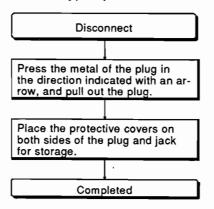


Fig. 4.4.2 Connection of optical fiber cable (check)

### (6) Disconnection of optical fiber cable

SI/GI type optical fiber cable is disconnected as shown below.



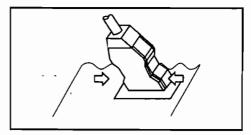
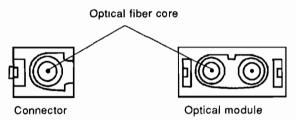


Fig. 4.5 Disconnection of optical fiber cable

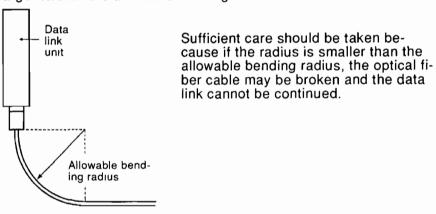
#### POINT

(1) Do not touch the optical fiber cores of the connector or optical module and protect from dirt and dust Always fit the protective covers for storage.

Dirt, dust, or oil of hands will increase the transmission loss and may cause a failure on the data link.



(2) Bending radius of the optical fiber cable should be equal or larger to/than the allowable bending radius.



## 5. TROUBLESHOOTING

This chapter describes a brief troubleshooting procedure to communicate with the transmission converter.

Check the lines or communicating relationship in the master unit for abnormality first. If any abnormality is found, open the cover of the transmission converter.

For any trouble relating to the master unit, refer to the User's Manual for the relevant master unit.

#### 5.1 When "POWER" LED is OFF

Check item	Corrective action
Is 24V DC power is supplied?	Check the external cabling.

#### 5.2 When SD/RD LED is full-ON or OFF

Check item	Corrective action
Is any cable broken within the loop?	Check the cabling.
is the cable connected properly?	

If all the above check items are normal, H/W may be abnormal. Please contact your nearest MITSUBISHI representative with details of the trouble.

## **APPENDICES**

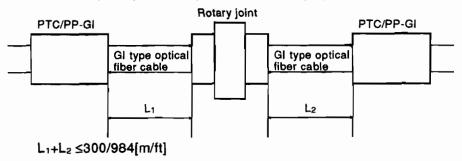
## **APPENDIX 1 Optical rotary joint**

Recommended optical rotary joints and connectors are shown below.

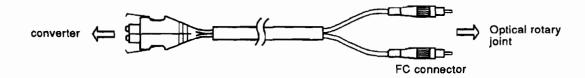
Model	Item	Description	Remarks
Optical rotary joint	Manufacturer	Hitachi Densen	
	Туре	HRJ-[ ]G7-S	[] shows the number of cores.
Optical fiber cable with FC- CA connector	Connector	CA9103S	Dealt with by Mitsubishi
		CN5101 (compatible with FC)	Electric
	n FC-	AGS-FC-CA-[ ]M-2B (for indoor)	[] shows the length of the optical fiber cable (unit: m).
		AGS-FC-CA-[ ]M-2D (for outdoor)	

#### Cautions:

- (1) The optical fiber cable should be GI type.
- (2) Overall length of the GI type optical fiber cable should be 300m(984ft) or less. (See the following figure.)

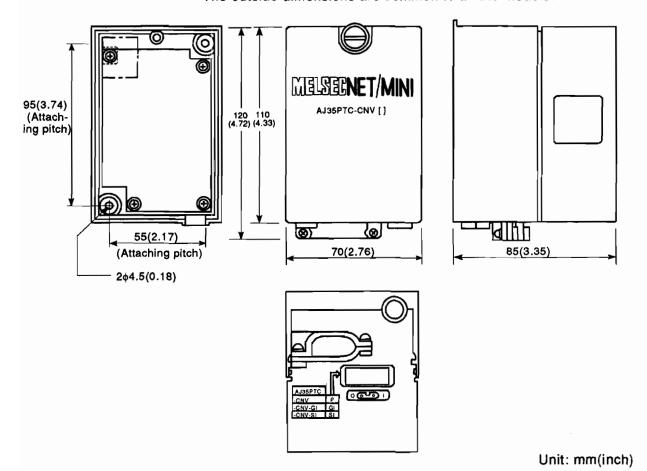


(3) FC connector should be placed on the optical rotary joint side. (See the following figure.)



# **APPENDIX 2 Outside dimension diagram**

The outside dimensions are common to all the models.



## **IMPORTANT**

The components on the printed circuit boards will be damaged by static electricity, so avoid handling them directly. If it is necessary to handle them take the following precautions.

- (1) Ground human body and work bench.
- (2) Do not touch the conductive areas of the printed circuit board and its electrical parts with any non-grounded tools etc.



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